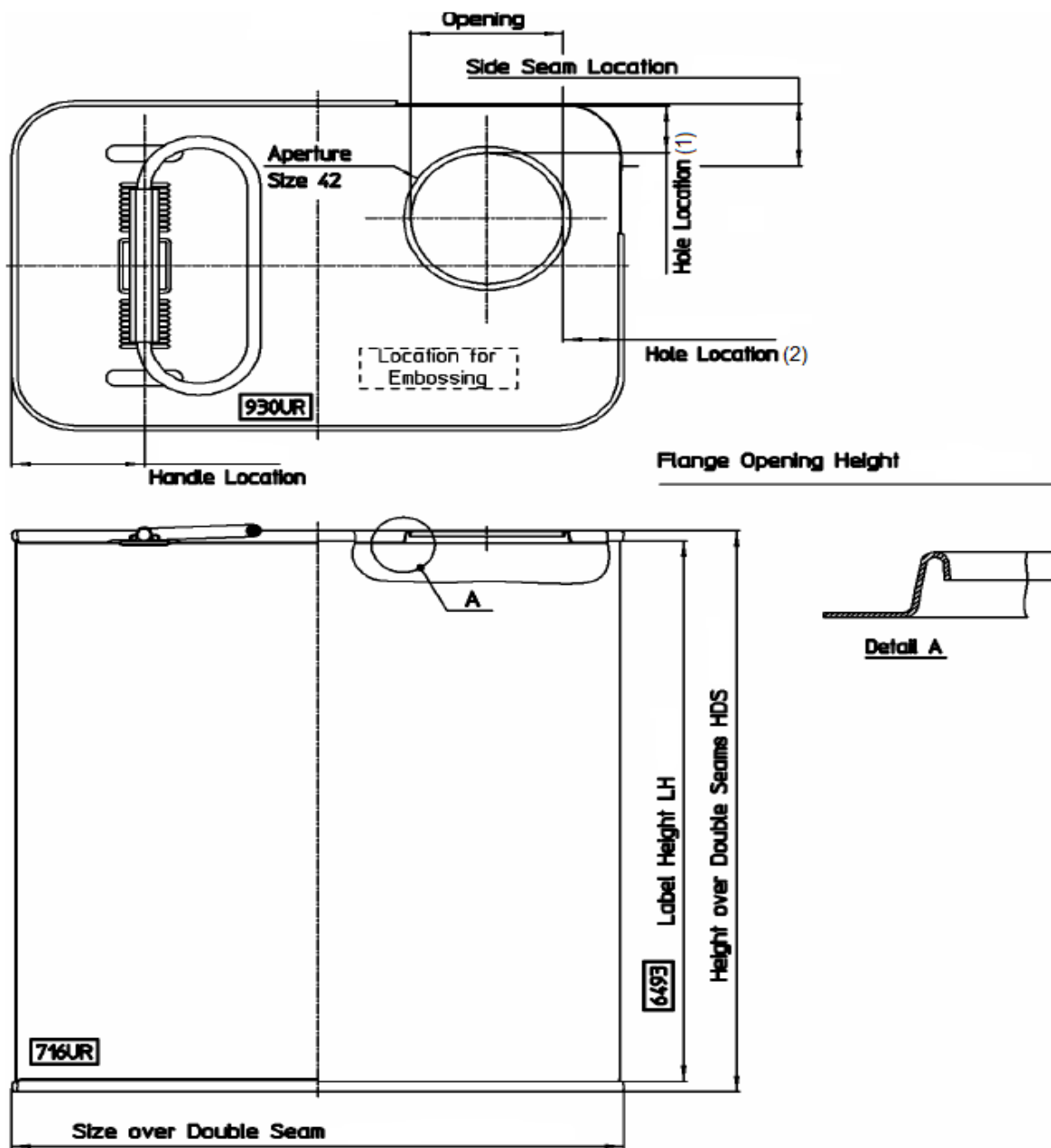


Packaging item:	166x103x REL 42 UN
Date:	1-10-2011
Internal code:	N/A

Body construction						
Material	Tinplate *)					
Thickness (mm)	0,22					
Temper	TS290					
Tin Coating	E2.8/2.8					
Side seam	Welded					
Side stripe inside	-					
Coating inside	Plain					
Coating outside	Plain/lacquered/decorated					
Bottom construction						
Material	Tinplate *)					
Thickness (mm)	0,30					
Temper	TS275					
Tin Coating	E2.8/2.8					
Compound type	Synthetic rubber					
Coating inside	Plain					
Coating outside	Plain					
Top construction						
Material	Tinplate *)					
Thickness (mm)	0,30					
Temper	TS275					
Tin Coating	E2.8/2.8					
Compound type	Synthetic rubber					
Embossing	UN1398					
Coating inside	Plain					
Coating outside	Plain					
Capacities, weights and dimensions						
Height	Mass (g) ± 5% (g)	Nom. volume (ml)	Brimfull volume acc. ISO 90/2 (ml)	Label height (mm)	Height over double seam (mm)	
171	278,00	2500	2872	164,4 ± 0,35	171 ± 0,35	
256	353,00	4000	4351	249,4 ± 0,35	256 ± 0,35	
328	417,00	5000	5604	321,4 ± 0,35	328 ± 0,35	
Packaging						
Can height			Per IMP pallet		Per box	
171			480		33	
256			320		N.A.	
328			320		17	
Other						
UN-mark in bottom			UN/3A1/Y1.2/100/././NL/IMP-D1398			

*) Tinplate according to EN10202.



DIMENSIONS in mm

Size over double seam:	appr. 169x106	Hole location (2)	15.15 ± 0.20
Height over double seam:	see Table on page 1	Opening	42.0 ± 0.1
Handle location	35.0 ± 0.5	Flange opening height	1.7 0/-0.3
Hole location (1)	15.15 ± 0.20		